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$1+1=$	$18-14=$	$1+3=$	$4+8=$	$18-14+12=$
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$7+6=$	$14-12=$	$1+16=$	$1+13=$	$14-12+8=$
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$13+5=$	$7+7=$	$18-2=$	$5+13=$	$1+9+5=$
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$6+4=$	$14+6=$	$11+7=$	$10+6=$	$4+1+9=$
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$15+3=$	$17-1=$	$5+5=$	$10+1=$	$12+8-1=$
$12-4=$	$11-2=$	$13+5=$	$7+11=$	$6+13-18=$
$20-16=$	$16-9=$	$5+2=$	$4+16=$	$9+11-15=$
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$20-16=$	$10+5=$	$16-1=$	$3+4=$	$13-9+13=$
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$13-5=$	$2+3=$	$6-5=$	$15-8=$	$9+10-8=$
$20-5=$	$7-7=$	$17-16=$	$16-10=$	$14-11+2=$
$10-10=$	$15+4=$	$11+2=$	$9+11=$	$17+1-5=$
$17-9=$	$15+2=$	$16-14=$	$17-3=$	$8+9+1=$
$14-12=$	$19-3=$	$1+4=$	$4+13=$	$17-7+7=$
$18-9=$	$18-18=$	$8-1=$	$12+8=$	$17-9+9=$
$3+15=$	$8+12=$	$12+5=$	$3+17=$	$15-14+6=$
$20-2=$	$17-10=$	$12-6=$	$7+10=$	$3+3+7=$
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$11-6=$	$18-12=$	$17-8=$	$13+3=$	$1+9+9=$
$11+8=$	$9-5=$	$12-12=$	$10+4=$	$19-3-9=$
$15+5=$	$12-7=$	$12+2=$	$1+15=$	$6+3+5=$
$5-4=$	$14+5=$	$18+1=$	$10+9=$	$2+12+3=$
$16-9=$	$14+3=$	$1+16=$	$1+17=$	$16-16+12=$
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$8+1=$	$9+8=$	$10+2=$	$3+6=$	$7+3+3=$
$18+2=$	$1+2=$	$16-16=$	$6+3=$	$17-16+3=$
$15-1=$	$3+14=$	$7-6=$	$13+5=$	$15-15+19=$
$15-4=$	$11+1=$	$20-6=$	$3+16=$	$11+7-14=$

$15-3=$	$5+15=$	$13+1=$	$8+9=$	$11+3-11=$
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$14-6=$	$7-4=$	$6+14=$	$17-14=$	$17-14+2=$
$4+15=$	$7+7=$	$10-6=$	$10+10=$	$3+5+7=$
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$17-1=$	$13-7=$	$1+5=$	$6+11=$	$6+13-16=$
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$17-12=$	$3+7=$	$1+1=$	$3+2=$	$4+5+3=$
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$13+7=$	$8-3=$	$8-4=$	$3+12=$	$2+2+15=$
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$18+2=$	$16-4=$	$1+11=$	$12+3=$	$18-17+12=$
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$11-11=$	$8+10=$	$1+6=$	$1+18=$	$7+9-7=$
$11+3=$	$9-5=$	$6-3=$	$10-4=$	$17-17+1=$
$8-1=$	$14-13=$	$14+6=$	$12+6=$	$10+6-14=$
$19-1=$	$13-13=$	$8-5=$	$7+3=$	$3+13+2=$
$19-17=$	$9-6=$	$14+2=$	$19-4=$	$7+1+6=$
$7+2=$	$5-1=$	$13-9=$	$13-6=$	$18-18+6=$
$10-7=$	$18-2=$	$5+12=$	$2+11=$	$18+1-8=$
$3+14=$	$19-12=$	$13+5=$	$11+7=$	$5+7+5=$
$11-1=$	$18-17=$	$10-2=$	$15+3=$	$12+3-15=$
$2+4=$	$14-2=$	$18+2=$	$3+4=$	$12-12+20=$
$17-17=$	$4+9=$	$11-7=$	$5+11=$	$1+13-14=$
$2-2=$	$20-2=$	$19-15=$	$14+5=$	$7+4-11=$
$17-1=$	$1+13=$	$5+14=$	$9+7=$	$1+17-4=$
$6+2=$	$20-12=$	$16+4=$	$8+3=$	$19-16+14=$
$4+2=$	$13+6=$	$16-12=$	$1+16=$	$10+10-16=$
$7-2=$	$20-17=$	$9+5=$	$1+17=$	$9+9-15=$